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#### WHITE PAPER No. 62

# CO<sub>2</sub> Incubators with Segmented Doors: Benefits and Buying Consideration

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**Executive Summary** 

 $\rm CO_2$  incubator door openings are crucial factors in maintaining a stable environment for cell cultures. The longer and more often the door of a  $\rm CO_2$  incubator is opened, the longer it takes for the inner atmosphere to recover to the desired setpoints again. Incubators with small segmented inner doors help to reduce the disturbance of the incubation conditions, thus improving reproducibility of culturing results. In addition, segmented inner doors decrease gas consumption and the risk of contaminants entering the  $\rm CO_2$  incubator.



Especially in larger cell culture laboratories,  $CO_2$  incubators are often shared by several users. Multiple door openings during a workday cannot be avoided in most cases. Every time the door of an incubator is opened  $CO_2$  and warm humid air escape from the incubator chamber. The larger the door and the longer the door opening time, the higher the loss of heat and  $CO_2$ . When cells are cultivated under hypoxic conditions, the same is true for N<sub>2</sub>: the incubator is supplied with significant additional volumes of N<sub>2</sub> to suppress the ambient oxygen level. When working with sensitive cell cultures using a  $CO_2$  incubator equipped with smaller segmented inner doors, as shown in Figure 1, has several advantages.



**Fig. 1:** CellXpert® C170i  $CO_2$  incubators with different configurations of the inner door; with 4 segments (left) and with 8 segments (right)

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### Why your next CO<sub>2</sub> incubator should have segmented inner doors:

- > Keep your cells in stable conditions for more reproducible results: reduced disturbance of the incubation environment during door openings
- > Lower the risk of contamination: reduced entrance of air-born contaminants
- > Save time and workload: less frequent changing of gas cylinders
- > Minimize the running costs of the  $CO_2$  incubator: decreased consumption of supplied gasses ( $CO_2$  and  $N_2$ )
- > Decrease CO<sub>2</sub> consumption to support possible corporate commitments and reach sustainability goals

#### Keeping a stable cell cultivation environment

Every time you open the door of the  $CO_2$  incubator the atmosphere inside gets disturbed. Temperature, gas level and humidity need to equilibrate again to keep the cells in optimal conditions. This problem gets more pronounced, the more often and the longer the door is opened during the day. In addition, the size of the incubator door has a significant

influence because it determines the area for atmosphere exchange. Thus, when the  $CO_2$  incubator is equipped with small segmented inner doors, the recovery speed after door opening increases. (Figure 2). The smaller the segmented doors, the faster the  $CO_2$  incubator can recover to the setpoint to support more reproducible culturing results.

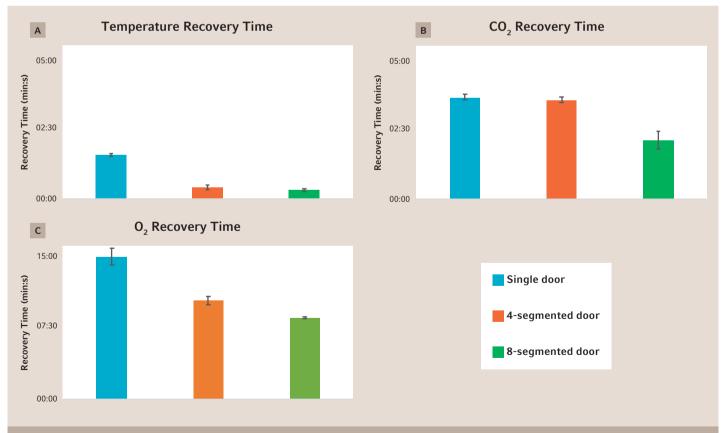


Fig. 2: Atmosphere recovery after opening the door of the CellXpert CO<sub>2</sub> incubator for 30 seconds (n=3):

A: Temperature recovery (setpoint 37°C)

**B:** CO<sub>2</sub> recovery (setpoint 5 % CO<sub>2</sub>)

C: 0, recovery (setpoint 5 % CO, / 5 % O)

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### Reduced gas consumption: save money, workload, time, and reach corporate sustainability goals

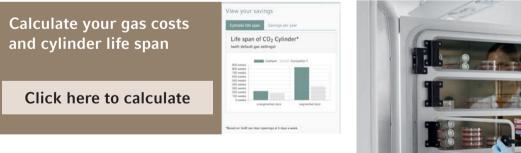
Segmented inner doors are valuable means to protect the atmosphere inside the  $CO_2$  incubator and reduce disturbance of the cultured cells during door openings. Less  $CO_2$  (and  $N_2$  if hypoxic conditions are used) is needed to recover the inner atmosphere after opening and closing the small segmented door of the  $CO_2$ incubator (Figure 3). Depending on the number and duration of door openings, the life span of a standard 50 L gas bottle is prolonged 2-3 times, or even more, with a small segmented door compared to a single glass door. This not only saves money when you consider the costs for  $CO_2$  and  $N_2$ , a significant cost factor, it also drastically decreases the workload of exchanging empty gas bottles.



**Fig. 3:** The segmented inner doors lead to significantly reduced gas consumption in the CellXpert CO<sub>2</sub> incubator (setpoints: 5% CO<sub>2</sub> and 5% O<sub>2</sub> respectively, 37°C, 3x 30 sec door openings per day at 5 days a week)

A: CO<sub>2</sub> consumption

**B**: N<sub>2</sub> consumption



#### Reduced risk of CO<sub>2</sub> incubator contamination

The entry of microorganisms through the access door is one major source of  $CO_2$  incubator contamination. The smaller the opened door (and the shorter the door is opened) the less air-born contaminants can enter the incubator. Thus, segmented inner doors reduce the risk of contaminating the inside of the  $CO_2$  incubator.



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CellXpert CO<sub>2</sub> incubators – the technology behind multiple sensors, individually controlled heating circuits, and no fan Most CO<sub>2</sub> incubators are equipped with one temperature probe mounted on the back wall of the inner chamber. Thus, temperature is measured locally at one spot inside the incubator. A second temperature probe is often included to avoid harmful over-temperature, but not to control for spatial homogeneity. A quick recovery of temperature and gas levels after door opening is often achieved by an internal fan. This fan-assisted heating technology leads to a forced airflow inside the incubator which may cause multiple issues, like spreading of air-borne contaminants, vibration on the shelves, and evaporation of the culture medium.

CellXpert CO<sub>2</sub> incubators offer three-dimensional regulation of the temperature achieved by several sensors placed directly at the different heating circuits surrounding the chamber and the door. This 3D temperature control and the direct heating technology result in highly uniform temperature distribution throughout the whole incubator. In addition, the temperature control system leads to quick temperature recovery after door opening (under 5 min without temperature overshoot). Thus, CellXpert CO<sub>2</sub> incubators provide optimal conditions for cell cultures independent from their location on the shelves.

### More CO<sub>2</sub> Incubators knowledge:



Video: Your CO<sub>2</sub> incubator: How to minimize atmosphere disruptions - Cell Culture Do's and Don'ts





White Paper: How to reduce costs in the cell culture lab with CO<sub>2</sub> incubators



Online tool: Gas cost and cylinder life span calculator



White paper: CO, Incubator Temperature Control: What Is the Best Place For Your Cell Culture Vessels?

Visit www.eppendorf.com/co2-incubators



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Eppendorf is a leading life science company that develops and sells instruments, consumables, and services for liquid-, sample-, and cell handling in laboratories worldwide. Its product range includes pipettes and automated pipetting systems, dispensers, centrifuges, mixers, spectrometers, and DNA amplification equipment as well as ultra-low temperature freezers, fermentors, bioreactors, CO<sub>2</sub> incubators, shakers, and cell manipulation systems. Consumables such as pipette tips, test tubes, microtiter plates, and single-use bioreactor vessels complement the range of highest-quality premium products.

Eppendorf was founded in Hamburg, Germany in 1945 and has more than 3,300 employees worldwide. The company has subsidiaries in 26 countries and is represented in all other markets by distributors.

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