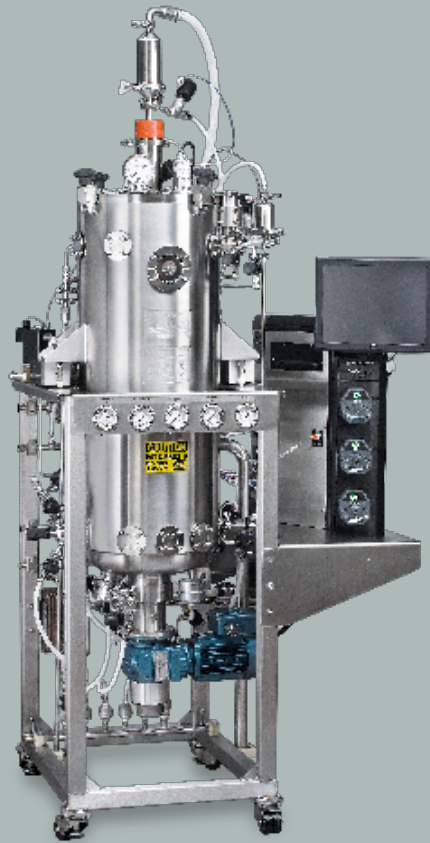


epServices
for premium performance



BioFlo® 610

BioFlo 610 Performance Plans

Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The BioFlo 610 is a compact, mobile, pilot/production fermentor for technology transfer and small-scale production. A modular design and wide variety of standard

and optional components provide the flexibility to customize the system to meet your process requirements. The BioFlo 610 is available in two vessel sizes with working volumes of 16 L to 100 L.

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

Bioprocess maintenance —
see the advantage!

eppendorf	
Performance tested on	
Model:	_____
Serial no.:	_____
Serviced by:	_____
Service no.:	_____
Next service:	_____
Date:	_____
epServices for premium performance	

BioFlo® 610 Performance Plans

Service Operation	ESSENTIAL CHECK	ADVANCED MAINTENANCE	PREMIUM SERVICE	Installation Qualification (IQ)	Operational Qualification (OQ)	IQ/OQ
Order Number	0082 140 333	0082 140 334	0082 140 335	0082 140 337	0082 140 338	0082 140 339
External Inspection and Maintenance						
Check installation environment	■	■	■	■		■
Verify utility connections	■	■	■	■		■
Inspect addition pump heads and motors	■	■	■	■		■
Inspect motor cables and sensor cables	■	■	■	■		■
Check vessel for damage and leaks	■	■	■	■		■
Verify loop PI settings	■	■	■	■		■
Check valve operation	■	■	■	■		■
Check hoses	■	■	■	■		■
Internal Equipment						
Check motor and bearing housing for speed and operation	■	■	■		■	■
Rebuild bearing housing		■	■			
Replace o-rings, gaskets, and ferrules	■	■	■			
Rebuild solenoid, pneumatic, hand-operated, addition, sample, and harvest valves	■	■	■			
Inspect angle seat valves, gas sequencing valves, and circulating pump	■	■	■			
Replace rupture disk	■	■	■			
Test TMFC for operation	■	■	■		■	■
System Checks						
Calibrate pH and DO loops with simulator	■	■	■	■	■	■
Verify motor speed	■	■	■	■	■	■
Verify temperature	■	■	■			
Perform pressure hold	■	■	■	■	■	■
Perform test run	■	■	■	■	■	■
Check for latest software revision	■	■	■	■	■	■
Verify valve sequence	■	■	■		■	■
Documentation						
Check list provided	■	■	■			
Dated service sticker to confirm Eppendorf service	■	■	■	■	■	■
IQ report and signed documentation				■		■
OQ report and signed documentation					■	■
Supporting Information						
Contract period	one year	one year	one year	n/a	n/a	n/a
Number of preventive services included	one	one	one	n/a	n/a	n/a
Cost of repairs/parts replaced outside scope of preventive maintenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a	n/a	n/a

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